

Date: Wednesday, 5/31/2006 7:34:30 AM
User: Kim Johnston






Process Sheet

SPLIT-2

26

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : PILOT/CO-PILOT STEP, RH (FOLDING)
Job Number : 27273	
Estimate Number : 12027	
P.O. Number : N/A	Part Number : D412630024
This Issue : 5/31/2006 S.O. No. : N/A	Drawing Number : D412-630 REV. J, P13
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : J
Previous Run : 27269	Material : N/A
Written By : <u>JA 06.05.31</u>	Due Date : 6/30/2006
Checked & Approved By : <u>JA 06.05.31</u>	Qty: <u>3</u> Um: Each
Comment : Est. Rev: B 05.08.22 Step 3 & 5 revised per ECN 700 KJ/J LM	

Additional Product

Job Number:			
Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
Comment: DOCUMENT CONTROL Photocopy bluefile & create labels per PPP D412-630-024 CHG002			<u>KJ 06.06.14</u> (3)
2.0	D2012107	Clevis	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Clevis Pick: Qty Part Number Description Batch 1 D2012-107 Clevis <u>627522</u>			
3.0	D2803042	Bracket Assembly	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Bracket Assembly Pick: Qty Part Number Description Batch 1 D2803-042 Bracket Assembly RH <u>13 27283</u>			
4.0	D2804042	Bracket Assembly	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Bracket Assembly Pick: Qty Part Number Description Batch 1 D2804-042 Bracket Assembly RH <u>13 27284</u>			

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Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D2807

Support Prop



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

Support Prop

Pick:

Qty	Part Number	Description
2	D2807	Gas Spring

Batch

B 27562

6.0

D2813

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description
2	D2813	Washer

Batch

B 25923

7.0

D33951

Bushing



Comment: Qty.: 4.0000 Each(s)/Unit Total: 20.0000 Each(s)

Bushing

Pick:

Qty	Part Number	Description
4	D3395-1	Bushing

Batch

~~B 27291 (-1 m)~~
B 26778 (15 m)

8.0

D3388042

Step Weldment RH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Step Weldment RH

B 27220

9.0

AN3C21A

BOLT



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

BOLT

Pick:

Qty	Part Number	Description
2	AN3C21A	Bolt

Batch

m19633

10.0

AN310C8

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description
-----	-------------	-------------

Batch

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Job Number:



Seq. #:

Machine Or Operation:

Description :

2 AN310C8 Nut

m100433

11.0

AN8C16

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description
2	AN8C16	Bolt

Batch

m100433 *m100695*

12.0

MS210433

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 20.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description
4	MS21043-3	Nut

Batch

m100218

13.0

MS24665302

Cotter Pin



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

Cotter Pin

Pick:

Qty	Part Number	Description
2	MS24665-302	Cotter Pin (or AN380C3-4)

Batch

m16941

14.0

MS24693C280

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

Screw

Pick:

Qty	Part Number	Description
2	MS24693-C280	Screw (or MS24694-C565)

Batch

m16984 (3mx) *m101390 (3mx)*

15.0

NAS1515H3

Washer



Comment: Qty.: 6.0000 Each(s)/Unit Total: 30.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description
6	NAS1515H3	Washer

Batch

m19633

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Job Number:



Seq. #:

Machine Or Operation:

Description:

16.0

NAS1515H5L

WASHER



Comment: Qty.: 4.0000 Each(s)/Unit Total: 20.0000 Each(s)

WASHER

Pick:

Qty	Part Number	Description
4	NAS1515H5L	Washer

Batch

m100680

17.0

NAS1515H8

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 20.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description
4	NAS1515H8	Washer

Batch

m101337

m.f. 06/08/09

18.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg D412-630 p.13

m.f. 06/08/09

19.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

20.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

21.0

D28061

Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

Bushing

Pick: Packing Kit

Qty	Part Number	Description
2	D2806-1	Bushing

Batch

B27285 V

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Part Number: D412630024

Job Number:



Seq. #: Machine Or Operation: Description :

22.0

D28063

Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Bushing

Pick: Packing Kit

Qty Part Number

2 D2806-3

Description

Bushing

Batch

627286 ✓

23.0

D28105

Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Strut

Pick: Packing Kit

Qty Part Number

1 D2810-5

Description

Strut

Batch

627103 ✓

24.0

D33961

Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Spacer

Pick: Packing Kit

Qty Part Number

2 D3396-1

Description

Spacer

Batch

626771 ✓

25.0

AN4C6A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Bolt

Pick: Packing Kit

Qty Part Number

1 AN4C6A

Description

Bolt

Batch

07100651 ✓

26.0

AN4C10A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Bolt

Pick: Packing Kit

Qty Part Number

1 AN4C10A

Description

Bolt

Batch

07100273 ✓

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Part Number: D412630024

Job Number:



Seq. #: Machine Or Operation: Description :

27.0 AN4C15A Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Bolt

Pick: Packing Kit

Qty	Part Number	Description	Batch
2	AN4C15A	Bolt	7100417 ✓

28.0 AN44C7A Eyebolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Eyebolt

Pick: Packing Kit

Qty	Part Number	Description	Batch
1	AN44-C7A	Eyebolt	7119620 ✓

29.0 AN5C15A Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Bolt

Pick: Packing Kit

Qty	Part Number	Description	Batch
2	AN5C15A	Bolt	7100229 ✓

30.0 MS210434 Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)

Nut

Pick: Packing Kit

Qty	Part Number	Description	Batch
4	MS21043-4	Nut	7101390 ✓

31.0 MS210435 Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total : 15.0000 Each(s)

Nut

Pick: Packing Kit

Qty	Part Number	Description	Batch
3	MS21043-5	Nut	718535 ✓

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Job Number:



Seq. #: Machine Or Operation: Description :

32.0 NAS1515H4 Washer



Comment: Qty.: 7.0000 Each(s)/Unit Total : 35.0000 Each(s)

Washer

Pick: Packing Kit

Qty	Part Number	Description	Batch
7	NAS1515H4	Washer	M101369 ✓

33.0 NAS1515H5 Washer



Comment: Qty.: 7.0000 Each(s)/Unit Total : 35.0000 Each(s)

Washer

Pick: Packing Kit

Qty	Part Number	Description	Batch
7	NAS1515H5	Washer	M100433 ✓

34.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

35.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-630-024

Location: _____

PPP Rev: B

36.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

Job Completion



U 0611-14

Dan Stow
took one

??

L Lacelle

From: Bill Beckett [bbeckett@dartaero.com]
Sent: November 14, 2006 12:14 PM
To: 'Brigitte Golden'; 'Sue Bedford'
Cc: 'S Shahbazian'; 'L Lacelle'; 'Holly Menard'; 'Peggy McDonald'; 'Kim Johnston'
Subject: RE: D412-630-024 Folding Step

Brigitte,
Please go ahead and ship from Quarantine. We will have to continue to ship the -023/-024 steps out to Air Log until Apical changes their Tribag Float STC to call up the new -033/-034 version.
Thanks,
Bill

From: L Lacelle [mailto:llacelle@dartaero.com]
Sent: November 14, 2006 12:02 PM
To: Bill Beckett (Bill Beckett); S Shahbazian
Subject: FW: D412-630-024 Folding Step

From: Brigitte Golden [mailto:bgolden@dartaero.com]
Sent: November 14, 2006 11:50 AM
To: Kim Johnston
Cc: Linda Lacelle; Sue Bedford
Subject: D412-630-024 Folding Step

Kim,
We need to ship out one D412-630-024 to Air Logistics LLC New Iberia.
Those Folding Step are in quarantine, is it OK to ship it out to that customer?

Tks

Brigitte Golden
Order Processing
Dart AerospaceLtd.
bgolden@dartaero.com

14/11/2006